

Monday, 06/04/2009 3:37:38 PM

Julie Dawson

## Process Sheet

Customer : UC-DAR01 Dart Aerospace Ltd. Drawing Name : D205-634-011  
 Job Number : 46938  
 Estimate Number : 10804  
 P.O. Number :  
 Part Number : D205634011  
 This Issue : 06/04/2009 S.O. No. : Drawing Number : R09-035  
 Prsht Rev. : NC Project Number :  
 First Issue : 06/04/2009 Type : SKIDTUBES Drawing Revision :  
 Previous Run : 00015 Material :  
 Due Date : 13/04/2009 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By : Julie Dawson  
 Comment :

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D205634011	Skidtube
-----	------------	----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Skidtube  
 Original B43240 @ CHG006

2.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Update the kit as per DSI9418 Rev.B

D3407-045 B3404

- Remove D2968-041 tow ring B\_\_\_\_\_ & replace with D3407-041

B 44402

- Remove D2736-1 B 39841 & D2736-3 B 3842 and replace

with D3405-041 B 46071 & D3405-043 B 46312

Give the removed parts to Qc to be scrapped.

New paperwork labels, and decals are required with the new batch #

Julie Dawson

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: DART01 Dart Aerospace Ltd.

Drawing Name: D205-634-011

Job Number: 46938

Part Number: D205634011

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Scrap & destroy

5.0

QC

QUALITY CONTROL



Comment: QUALITY CONTROL

Scrap & destroy :

D2968-041 B 40404 Qty 1

&

D2736-1 B 39841 Qty 1

D2736-3 B 39846 Qty 1

Pl 09.04.07

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Re-package per PPP

to chg 007

Return to stock.

Location:

Pl 09/4/07

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Pl 09/04/24

Job Completion



W 31.04.21

<b>DART</b>			
TRANSPORT CANADA APPROVAL # 09-89			
P.N.	D205-634-011	CHG	CHG006
DESC	Skidtube	STC	SH96-88
LOT	B43240	STC	SR00563NY
MODEL	Bell 205/210/212/214/412/UH-1H	STC	
US PATENT # 5715484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries